



Dart Aerospace Ltd.
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D3245-043
Job Sheet 174557



Part No: D3245-043

Job Qty: 4 ea

Part Name: Door Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 3/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31
DD verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Stores/Pkg-2		
100	Packaging	4 pcs	3/22/18	3/22/18	0.00	0.00	Packaging1-3		
110	Small Fab	4 pcs	3/23/18	3/23/18	0.00	1.89	Small Fab-3		
120	QC	4 pcs	3/23/18	3/23/18	0.00	0.00	QC5		
130	Packaging	4 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1	51488	
140	QC21-SA	4 Ea	3/23/18	3/23/18	0.00	0.00	QC21		

Part Op 110 - 1-Install Studs and Gromets as per Dwg D3245 3-Bond Gasket using 3M ADHESIVE as per Dwg D3245 A/R 3M
Descriptions: 1300/1300L ADHESIVE Batch: M138775

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
127H-35	Half Grommet	32 Ea (8 ea)	90-Start up Operation	F M137061-2
2351-20-012-C3Y	Stud	32 Ea (8 ea)	90-Start up Operation	F M137335.9026x 5018869 6x
D3245-3	Door	4 Ea (1 ea)	90-Start up Operation	5046960
D3245-7	Gasket	4 Ea (1 ea)	90-Start up Operation	5046789

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	127H-35	32	154	0
	2351-20-012-C3Y	32	126	0
	D3245-3	4	13	0
	D3245-7	4	12	0

Part Specifications

Specifications could not be found.



Container No: S054944



Part: D3245-043

Job No: 174557

Serial No/Batch: S054944

Revision:

Inspector:

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